



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4785-117
Job Sheet 171508



Part No: D4785-117

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 7 IPP REV:A 13.06.21 DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Large Fab-6		DG 2018-02-05
100	Large Fab	4 pcs	2/15/18	2/15/18	0.00	2.20	Large Fab 8		DG 2018-02-06
105	QC	4 pcs	2/15/18	2/15/18	0.00	0.00	QC6		38
107	Large Fab	4 pcs	2/16/18	2/16/18	0.00	2.20	Large Fab 1		DG 2018-02-12
110	QC	4 pcs	2/16/18	2/16/18	0.00	0.00	QC5		14 18-02-12
120	QC	4 pcs	2/16/18	2/16/18	0.00	0.00	QC10		14 18-02-12
130	Packaging	4 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	4 Ea	2/16/18	2/16/18	0.00	0.00	QC21		

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9922
Descriptions: 107 - 1- weld bushing as per dwg D4785
130 - LOCATION: WA004

DAG
21
2-00

FEB 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4306-1	Rib	4 Ea (1 ea)	90-Start up Operation	5032831
D4021-9	Bushing	8 Ea (2 ea)	107-Large Fab	5041079 5038228 5015896 (2x)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4306-1	4	10	0
107-Large Fab	D4021-9	8	52	0

Part Specifications

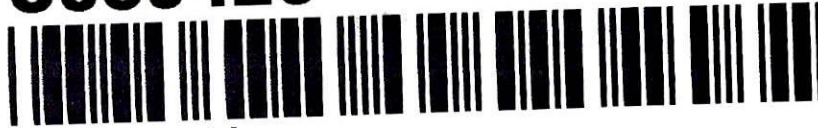
Specifications could not be found.

Plex 2/2/18 7:51 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S039425

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Rib Assembly

PART NO: D4785-117

Original Serial #: S039425

Revision:

Operation: Large Fab

Change No:

Mfg Date: 02/06/18

Job No: 171508

Master Unit 000483



Job No 171508